Claims

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- 1. A solid catalyst component for olefin polymerization, which is obtained by contacting a solid catalyst component
- precursor(C) containing a magnesium atom, a titanium atom and a hydrocarbyloxy group, with a halogeno compound(A) of the 13(\mathbb{H} a) or 14(\mathbb{N} a) group of elements in the periodic table of the elements, and an electron donor(B).
- 10 2. The solid catalyst component according to Claim 1, wherein the halogeno compound(A) is a compound represented by the following formula,

 $MR_{m-a}X_a$

- wherein M is an atom belonging to the $13\,(\mathbb{M}\,a)$ or $14\,(\mathbb{N}\,a)$ group of elements in the periodic table of the elements, R is a hydrocarbon group having 1 to 20 carbon atoms, X is a halogen atom, m is a valence of M, and "a" is a number satisfying 0 $< a \leq m$.
- 20 3. The solid catalyst component according to Claim 1, wherein the halogeno compound(A) is a compound represented by the following formula,

SiR_{4-a}X_a

wherein R is a hydrocarbon group having 1 to 20 carbon atoms, 25 \times X is a halogen atom, and "a" is a number satisfying 0 < a \leq 4.

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4. The solid catalyst component according to Claim 1, wherein the electron donor(B) is an organic acid ester or an ether.

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- 5 5. The solid catalyst component according to Claim 1, wherein the electron donor(B) is a dialkyl ester of a phthalic acid.
- 6. The solid catalyst component according to Claim 1, wherein the solid catalyst component precursor(C) is a trivalent titanium atom-containing solid product obtained by reducing a titanium compound(2) represented by the following formula,

$$Ti(OR^1)_aX_{4-a}$$

- wherein R^1 is a hydrocarbon group having 1 to 20 carbon atoms, X is a halogen atom, and "a" is a number satisfying $0 < a \le 4$, with an organomagnesium compound(3) in the presence of an organosilicon compound(1) having an Si-O bond.
- The solid catalyst component according to Claims 1, wherein the solid catalyst component precursor(C) is a trivalent titanium atom-containing solid product obtained by reducing a titanium compound(2) represented by the following formula,
- Ti $(OR^1)_a X_{4-a}$

wherein R^1 is a hydrocarbon group having 1 to 20 carbon atoms, X is a halogen atom, and "a" is a number satisfying $0 < a \le 4$,

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with an organomagnesium compound (3) in the presence of an organosilicon compound (1) having an Si-O bond and a porous carrier (4).

5 8. The solid catalyst component according to Claim 7, wherein the porous carrier(4) is an organic porous polymer.

A catalyst for olefin polymerization, which comprises

- an organoaluminum compound(II) and a solid catalyst

 component(I) for olefin polymerization, which is obtained by contacting a solid catalyst component precursor(C) containing a magnesium atom, a titanium atom and a hydrocarbyloxy group, with a halogeno compound(A) of the 13(Ma) or 14(Na) group of elements in the periodic table of the elements, and an electron donor(B).
 - 10. A process for producing an olefin polymer, which comprises polymerizing an olefin with a catalyst for olefin polymerization, which comprises an organoaluminum
- compound(II) and a solid catalyst component(I) for olefin polymerization, which is obtained by contacting a solid catalyst component precursor(C) containing a magnesium atom, a titanium atom and a hydrocarbyloxy group, with a halogeno compound(A) of the 13(Ma) or 14(Na) group of elements in the periodic table of the elements, and an electron donor(B).
 - 11. The process according to Claim 10, wherein the olefin

polymer is a copolymer of ethylene with an α -olefin.

- 12. A solid catalyst component for olefin polymerization, which is obtained by contacting an intermediate product with a compound(D) having a titanium-halogen bond, the intermediate product being obtained by contacting:

 a solid catalyst component precursor(C) containing a magnesium atom, titanium atom and a hydrocarbyloxy group, with a halogeno compound(A') of the 14 (IVa) group of elements in the periodic table of the elements and an electron donor(B).
 - 13. The solid catalyst component according to Claim 12, wherein the halogeno compound (A') is a compound represented by the following formula,

 $MR_{m-a}X_a$

wherein M is an atom belonging to the 14 (\overline{N} a) group of elements in the periodic table of the elements , R is a hydrocarbon group having 1 to 20 carbon atoms, X is a halogen atom, m is a valence of M, and "a" is a number satisfying 0 < a \leq m.

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14. The solid catalyst component according to Claim 12, wherein the halogeno compound (A') is a compound represented by the following formula,

 $SiR_{4-a}X_a$

wherein R is a hydrocarbon group having 1 to 20 carbon atoms, X is a halogen atom, and "a" is a number satisfying 0 < a \leq 4.

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- 15. The solid catalyst component according to Claims 12, wherein the electron donor(B) is an organic acid ester or an ether.
- 16. The solid catalyst component according to Claims 12, wherein the electron donor (B) is a dialkyl ester of a phthalic acid.
- 17. The solid catalyst component according to Claim 12, wherein the solid catalyst component precursor(C) is a trivalent titanium atom-containing solid product obtained by reducing a titanium compound(2) represented by the following formula,

Ti(OR1)_aX_{4-a}

wherein R^1 is a hydrocarbon group having 1 to 20 carbon atoms, X is a halogen atom, and "a" is a number satisfying $0 < a \le 4$, with an organomagnesium compound(3) in the presence of an organosilicon compound(1) having an Si-O bond.

18. The solid catalyst component according to Claims 12, wherein the solid catalyst component precursor(C) is a trivalent titanium atom-containing solid product obtained by reducing a titanium compound(2) represented by the following formula,

 $Ti(OR^1)_aX_{4-a}$

wherein R^1 is a hydrocarbon group having 1 to 20 carbon atoms,

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X is a halogen atom, and "a" is a number satisfying $0 < a \le 4$, with an organomagnesium compound(3) in the presence of an organosilicon compound(1) having an Si-O bond and a porous carrier(4).

- 19. The solid catalyst component according to Claim 18, wherein the porous carrier(4) is an organic porous polymer.
- 20. A catalyst for olefin polymerization, which comprises on organoaluminum compound(II) and a solid catalyst component(I') for olefin polymerization, which is obtained by contacting an intermediate product with a compound(D) having a titanium-halogen bond, the intermediate product being obtained by contacting:
- a solid catalyst component precursor(C) containing a magnesium atom, titanium atom and a hydrocarbyloxy group, with a halogeno compound(A') of the 14(IVa) group of elements in the periodic table of the elements and an electron donor(B).
- 20 21. A process for producing an olefin polymer, which comprises polymerizing an olefin with a catalyst for olefin polymerization, which comprises an organoaluminum compound(II) and a solid catalyst component(I') for olefin polymerization, which is obtained by contacting an
- 25 intermediate product with a compound(D) having a titanium-halogen bond, the intermediate product being obtained by contacting:

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a solid catalyst component precursor(C) containing a magnesium atom, titanium atom and a hydrocarbyloxy group, with a halogeno compound(A') of the $14 \, (\text{IVa})$ group of elements in the periodic table of the elements and an electron donor(B).

- 22. The process according to Claim 21, wherein the olefin polymer is a copolymer of ethylene with an α -olefin.
- 23. A solid catalyst component for olefin polymerization comprising a magnesium atom, a titanium atom, a halogen atom and an electron donor, and having a relative surface area of $30\ m^2/g$ or less.
 - 24. The solid catalyst component according to Claim 23, which comprises the electron donor in an amount of about 10 wt% or more.
 - 25. The solid catalyst component according to Claims 23, wherein the electron donor(B) is an organic acid ester.
 - 26. The solid catalyst component according to Claims 23, wherein the electron donor (B) is a dialkyl ester of a phthalic acid.
- 25 27. A catalyst for olefin polymerization, which comprises an organoaluminum compound(II) and a solid catalyst

component (I'') for olefin polymerization comprising a magnesium atom, a titanium atom, a halogen atom and an electron donor, and having a relative surface area of $30 \text{ m}^2/\text{g}$ or less.

- 5 28. A process for producing an olefin polymer, which comprises polymerizing an olefin with a catalyst for olefin polymerization, which comprises an organoaluminum compound(II) and a solid catalyst component(I'') for olefin polymerization comprising a magnesium atom, a titanium atom, a halogen atom and an electron donor, and having a relative surface area of 30 m²/g or less.
 - 29. The process according to Claim 28, wherein the olefin polymer is a copolymer of ethylene with an α -olefin.